

AMENDMENTS TO THE CLAIMS:

This listing of claims will replace all prior versions, and listings, of claims in the application:

Listing of Claims:

1. (Currently amended) A device for roll bearings, especially oil film bearings or roller bearings, comprising: a sealing ring (6), which is fastened to a neck bush (3), the sealing ring (6) having a cylindrical, roller-burnished sealing surface (7), wherein the roller-burnished sealing surface is work hardened; a holder (8) connected to a chock (5); and an elastic sealing element (9, 10) mounted nonrotatably in the holder (8) so as to rest against the sealing surface (7), the sealing element having two arms that project in a common axial direction.

2. (Previously presented) The device according to Claim 1, wherein the sealing surface (7) is plasma-nitrided.

3. (Previously presented) The device according to Claim 1, wherein the sealing surface (7) is oxidized.

4. (Previously presented) The device according to Claim 1, wherein the elastic sealing element (9, 10) is a radial shaft seal ring.

5. (Previously presented) The device according to Claim 4, wherein the radial shaft seal ring has support elements.

6. (Withdrawn) A method for producing a sealing device for roll bearings, especially oil film bearings or roller bearings, comprising the steps of: providing a sealing ring (6) with a cylindrical, rolled sealing surface (7); connecting the sealing ring (6) to a roll neck (2) or to a neck bush (3); connecting a holder (8) connected to a chock (5); and mounting an elastic sealing element (9, 10) mounted nonrotatably in the holder (8) so that the sealing element (9, 10) rests against the sealing surface (7).